CUTTER SETTINGS

Siser® Easyweed™ Heat Transfer Vinyl

Cricut®:	Silhouette Cameo:	Brother:	Roland GS/GX-24:	Graphtec:
Blade: Standard	Blade: Standard, 3	Blade: 2	Blade: 45°	Blade: 45°
Setting: Iron-on	Setting: Heat Transfer Material	Cut Speed: 1	Gram Force: 80-90	Gram Force: 8-9
	(smooth)	Cut Pressure: 1	Offset: .250	Tool: CB09U+0
	Speed: 8		Speed: 25-50 cm/s	Speed: 30 cm/s
	Thickness: 6			